
TYPE	Water borne enamel.
USE	Industrial surface treatment of furniture and other wooden substrates.
SPECIAL PROPERTIES	Quick drying enamel with good filling properties that provides a durable and resistant surface.

TECHNICAL DATA

Gloss	Variant 1878-33 approx. gloss 30. Depending on the quality of the substrate variations in gloss may occur.
Delivery viscosity	Ready for use.
Density	1.04-1.22 kg/l depending on colour.
Solids by weight	35-50 % depending on colour.
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	To be protected against frost, but should not be exposed to temperatures above + 30 °C. Storage: See label. Store in a tightly closed container.
Application method	Spraying.
Drying method	Air, oven drying. Max. 50 °C.
Furniture test	The test of the surface varies with the colour. Test for furniture can be ordered.

DIRECTION FOR USE**Application data**Method
SprayingThinner
WaterVol. -%
0-5 %

The product is ready for use, but can be thinned with water.
The surface should be well smoothed to reduce rising of wood fibres.

Drying

At 60 % RH:

20 °C40 °C

Dry for sanding

Approx. 1 hour

Approx. 30 min

Dry for stacking

Approx. 3 hours

Approx. 1½ hours

The drying times are based on an amount applied of 120 wet lacquer per m² and efficient ventilation. After forced drying the substrates should be cooled to a temperature below 30 °C prior to stacking.

Recommended amount to be applied2 x 120 g/m².**Cleaning of equipment**

For cleaning of tools use water or TEKNOCLEAN 1949.

HEALTH AND SAFETY

See Safety Data Sheet.

ADDITIONAL INFORMATION

Stir well before use.

Optimum temperature for products and surrounding: 18-22 °C.

For evaluation of ventilation please contact Teknos consultant.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.
